

HoopMaster Logo Placement

Here are some starting numbers I know some of our customers use. Please remember, these are only a starting point for the fixture. Placement will change for different brands and sizes of garment as well as different sizes of logos.

	Ladies	Mens
Small	C - 11	C - 15
Medium	C - 11	C - 15
Large	C - 15	E - 19
XL	C - 15	D or E 20
2XL	E - 20	F - 20
3XL	E - 20	F - 24

We suggest that you use the guide on the next page to figure out where the logo should be placed on your first shirt. Then, put a chalk mark or piece of tape on your first shirt where you want the logo. Next put the inner ring & backing material in your fixture. Then pull your shirt over the station until your seams hit the top of the station. Adjust your fixture so the center of the hoop is over the mark when you push the hoop down. Then look at the number the fixture is circling and the letter the top of the collar is pulled down to. The letter is very important because it sets the height of the logo on the shirt. You can then document the letter and number for future jobs. You can usually use this same setting for three sizes of shirts. Start with the middle size for your setup and then you can usually go to one size larger and one size smaller. Example, if you have Medium, Large, and XL shirts. Make your mark on the Large and get your fixture set up. You should be able to do the Medium and the XL at the same placement. If you go up or down 2 sizes from where you started you will probably want to mark a shirt and check the placement again. 19 is a good starting point for a lot of shirts but you really have to check the first set. Once you have the placement for a logo on a certain brand of shirt it is very easy to setup. You can not make a generic chart that will fit all brands of shirts and all logos. Shirts and logo size vary to much as well as customer preference.

If you need any more information, please give us a call.

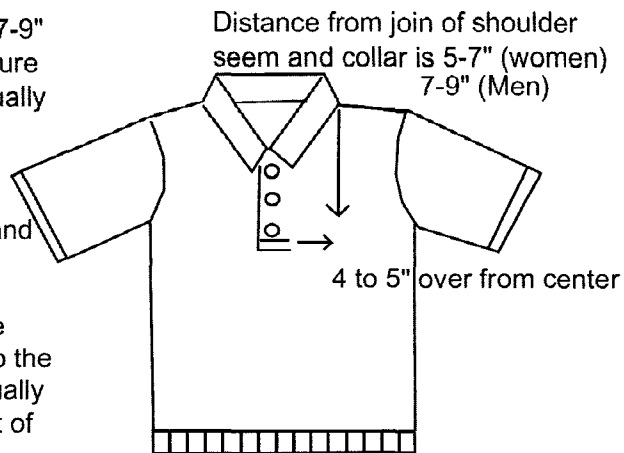
Midwest Products Inc.
1-800-900-0741

Left Chest Placement

Measure down in a straight line from where the shoulder seam and the collar or ribbing meet. 7-9" for men and 5-7" for women's garments. Measure over from the center of the shirt to that line (usually 4-5"). Place the center of the design at the intersection.

For a child's garment measure down about 5" and over about 3"

When the shirt has no placket or other structure measure down the center of the shirt, parallel to the first line. Then measure to the vertical line (usually 4-5"). You can make a template of a placket out of cardboard or plastic to use as a marker.



Use the snaps or button on jackets as a guide. Between the second and third snap/button works well. Use the bottom of a V-neck as a guide.

To place a design on the left and right chest use the document grid on your HoopMaster. First find the placement on one side, then note the number the fixture is circling and the letter the shirt is pulled down to. Then use the same number and letter on the other side of the garment when hooping.

Center Back

Back placement is dictated by the size of the designs and the jacket. Close the jacket and place it face down on the worktable. Measure 3 to 4 inches from the seam at the bottom of the collar. Add half the height of the design to find the center. It will usually turn out to be 8 to 10 inches down from the center back collar seam to the center point of the design.

For a child's jacket the center will usually fall between 5 and 8 inches down from the collar. A distance of 2.5 inches from the collar to the top of the design is a good rule of thumb. Add half the height of the design to find the center of the embroidery.

As with any design placement, use a model or a mannequin to verify your decisions. An actual size sew out placed on the back is a good way to visualize the finished product.

